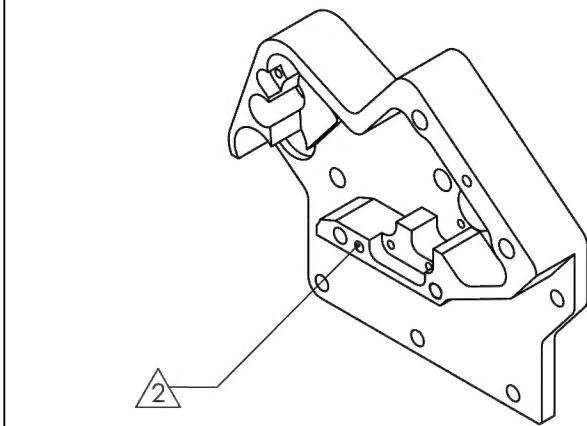
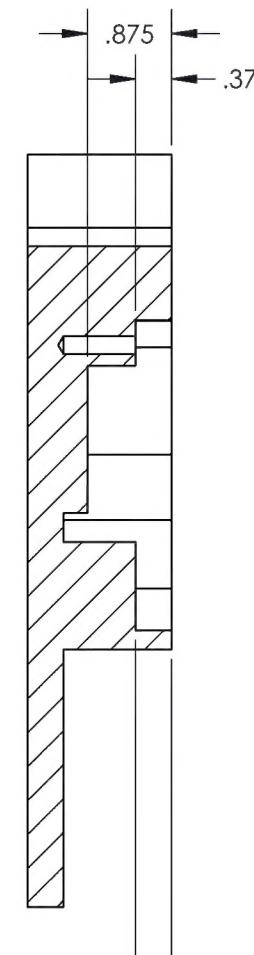


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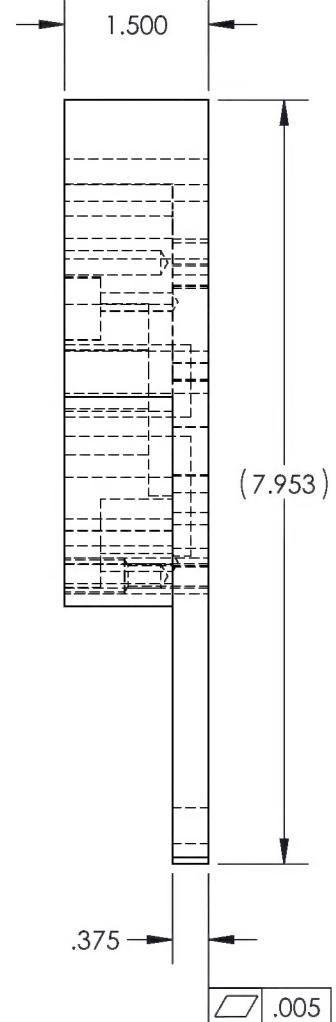
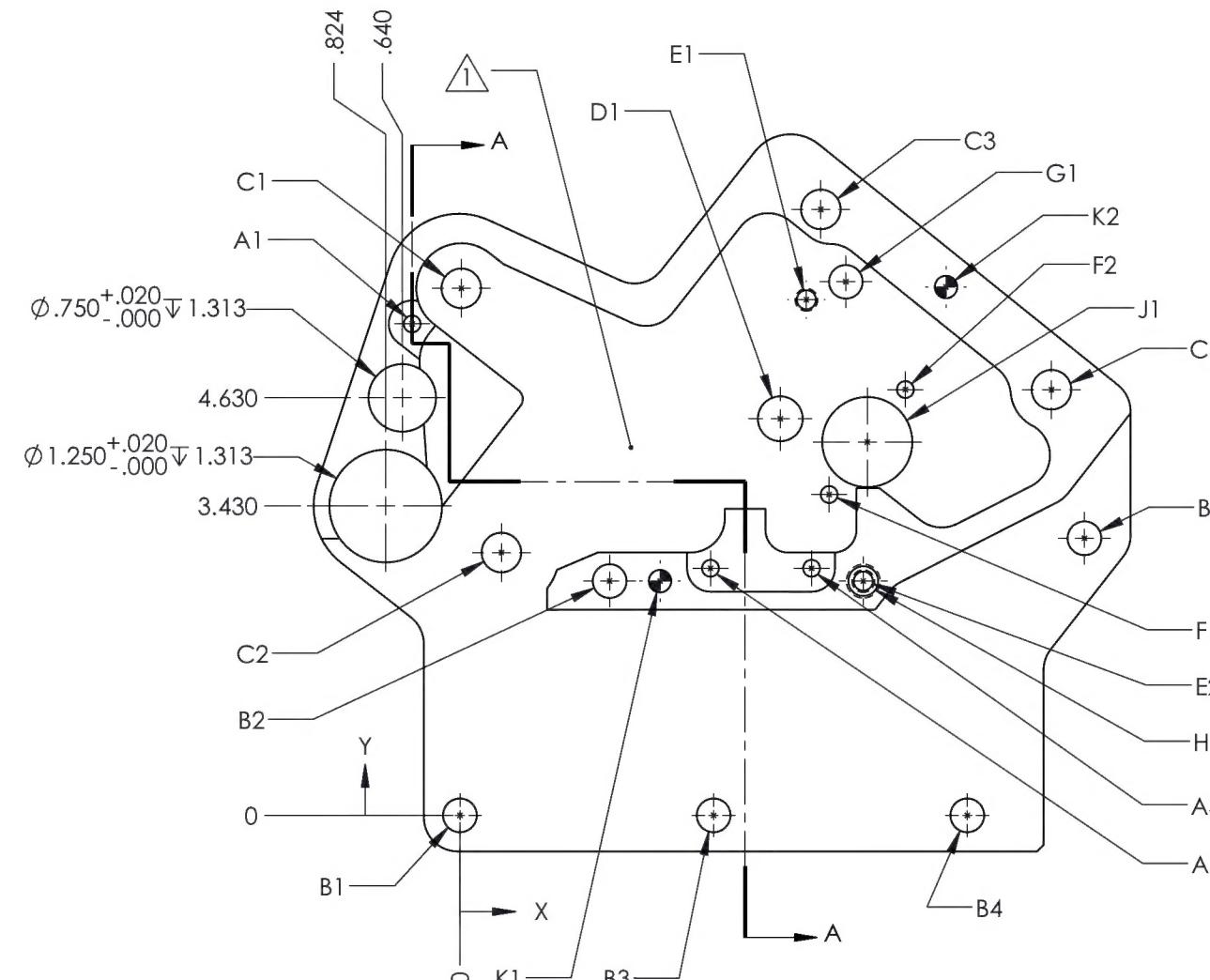
REVISIONS		
REV	ECR	DESCRIPTION
4		AS DRAWN BY CANAM
5		MODIFIED SHAPE TO MATCH PARTS. ADDED TOLERANCE TO HOLES.
6	14-0094	CH'D TITLE BLOCK WAS RED BARN IS DART, ADDED MACHINE ENGRAVE NOTE. ADDED HOLE DEPTH NOTE. ADDED DXF NOTE. ADDED DIMS .375, .375, .875.
7	16-0069	UPDATED TO NEW STANDARDS. CH'D FINISH WAS CLEAR ANODIZE IS BLACK ANODIZE. ADDED ALIGNMENT PIN HOLES K1 & K2 2X Ø.2496-.2500 V.100. CH'D DIM WAS Ø.375 THRU ALL IS Ø.375+.005-.000 THRU ALL. CH'D NOTE WAS USE DXF IS USE CAD DATA.



TAG	X LOC	Y LOC	SIZE
A1	-.530	5.450	$\phi .188 \downarrow 1.13$
A2	2.780	2.740	
A3	3.902	2.740	
B1	.000	.000	
B2	1.661	2.598	
B3	2.815	.000	$\phi .375^{+.005}_{-.000}$ THRU ALL
B4	5.630	.000	
B5	6.930	3.073	
C1	.015	5.845	
C2	.460	2.915	
C3	4.005	6.720	$\phi .440$ THRU ALL
C4	6.564	4.720	
D1	3.555	4.398	$\phi .4986$ $\phi .4982$ THRU ALL
E1	3.845	5.718	1/4-28 UNF THRU ALL
E2	4.476	2.598	
F1	4.097	3.558	$\phi .188$ THRU ALL
F2	4.943	4.722	
G1	4.282	5.917	$\phi .3734$ $\phi .3730$ THRU ALL
H1	4.476	2.598	3/8-24 UNF V .625
J1	4.520	4.140	$\phi 1.000$ THRU ALL
K1	2.2204±.0005	2.5975±.0005	$\phi .2500$ $\phi .2496 \downarrow 1.00$
K2	5.3935±.0005	5.8594±.0005	



SECTION A-A



NOTES:

- 1. MACHINE ENGRAVE BATCH NUMBER.
- 2. HOLE DEPTHS CALLED FROM THIS SURFACE.
- 3. USE CAD DATA TO MANUFACTURE.

DART	
AEROSPACE	
TITLE	
DWG NO.	SIDE PLATE SOLENOID
4.5NR-25	REV 7
MATL	7075-T6
HEAT TREAT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH	XXX ± .005 FRACTIONS ± 1/8
SPEC	XX ± .01 ANGLES ± 5°
DRAWN BY:	X ± .1 SURFACES = 125
CHECKED:	1. BREAK ALL SHARP EDGES
OPPS APPR:	.015 x 45° OR. 015R
QA APPR:	2. DIMENSIONAL LIMITS APPLY
APPROVED:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE	USED ON MODEL
DATE	10/14/1997
SHEET	SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-25	1	SIDE PLATE SOLENOID	7075-T6	